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In This Session

- A Little About Jabil
- Jabil's SAP S4 Migration
- Jabil IT Advisory Services

What We'll Cover

- Jabil?
- Jabil's S4; Project Symphony
- Tips 'n Tricks
- Optimization
- Now What?
- Wrap-Up



Jabil?

JABIL



Built on a Solid Foundation

1966

Founded in Michigan, USA

TOP TIER

Manufacturing Services Provider \$33.5B

Revenue in fy22



Tenured management team

250K+

Dedicated Employees

400+

Customers across
Diverse markets

100+

Sites strategically located around the world

50M+

Square feet of manufacturing space

27K

Supply chain partners



MADE **POSSIBLE**. MADE **BETTER**.

Markets Served



Networking & Telecommunications



Cloud, Compute & Storage



Capital Equipment



Industrial & Energy



Building Technologies



Safety & Security



Digital Print & Retail



Smart Home & Appliances



Consumer Devices



Optics



Automotive & Transportation



Defense & Aerospace



Healthcare



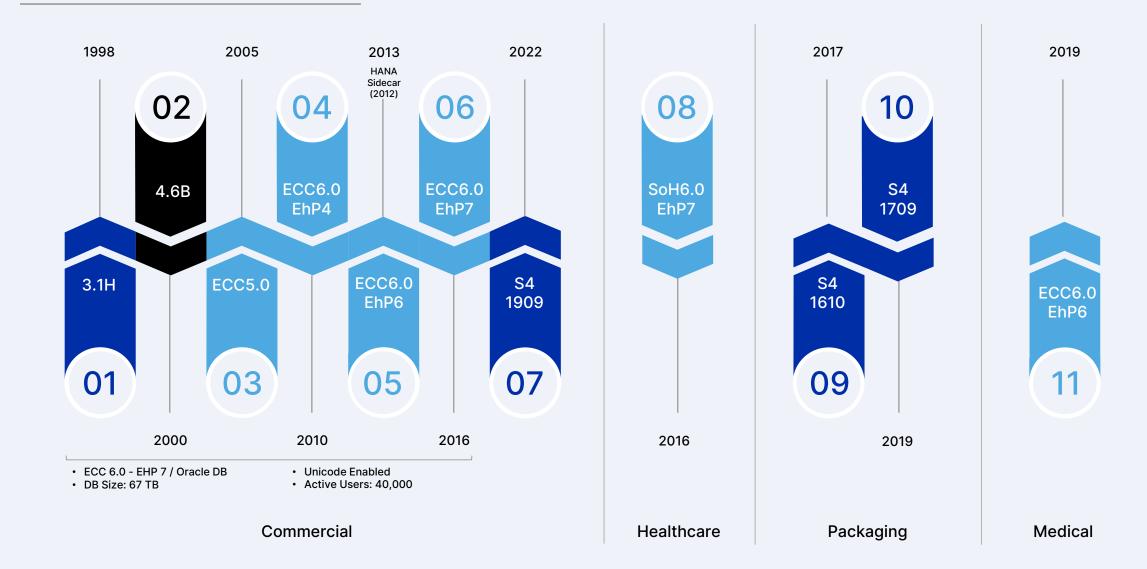
Packaging

Jabil's SAP S4; Project Symphony

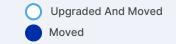


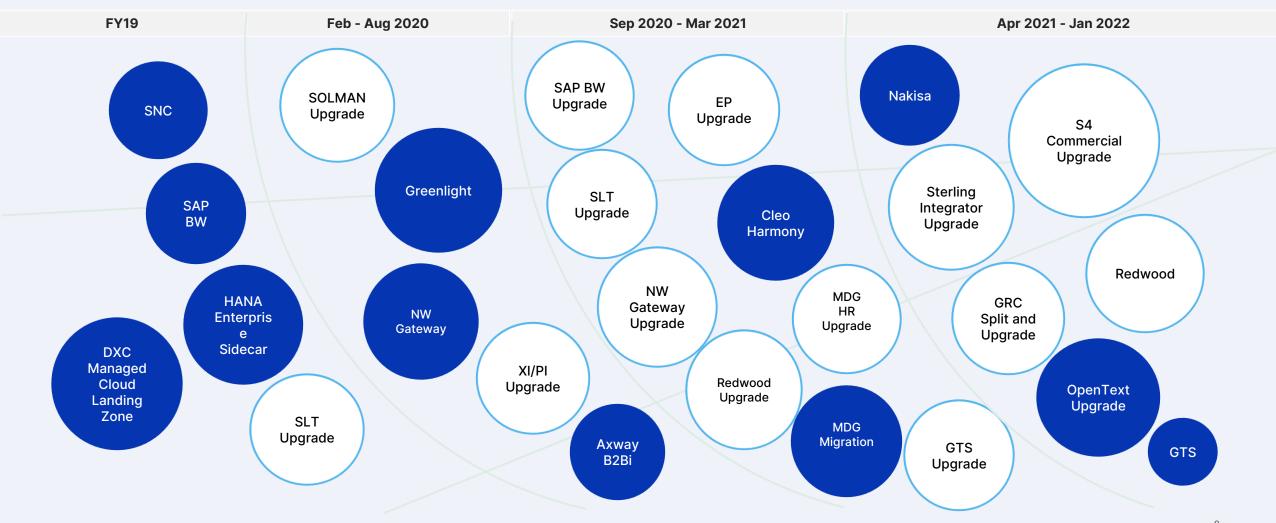


Jabil's SAP S4 Journey - Unprecedented Experience



Jabil's SAP S4 Journey - Cloud Migration and Upgrade





Enabler of our vision to be the most technologically advanced manufacturing solutions provider

Jabil's SAP S4 Journey – Project Symphony

1 Cloud Adoption

Traditional On-prem Infrastructure to Cloud laaS & SAP HANA

Technology Transformation

Upgrading from the SAP
Commercial (ECC) Instance to S/4
HANA 1909

Scalable Infrastructure

67 TB traditional RDBMS to 18
TB in S4 HANA Database

Enabling Business Innovation

Huge increase in transactional speed due to in-memory processing.

40,000

USERS IN ECC SYSTEM GLOBALLY 2,300+

DECOMMISSIONED
OBJECTS FROM 24 YEARS
OF CUSTOMIZATION

1,900+

TECHNICAL OBJECT REALIGNMENT TO S/4 CODE AND TABLE SET 180

INTEGRATED APPLICATIONS WITH SAP

124

SITES ACROSS 4
SEGMENTS
AND CAPABILITIES

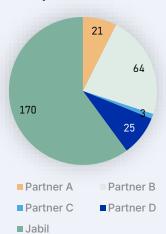
14 + 12

UPGRADE & LIFT & SHIFT MIGRATE TO TO THE THE CLOUD CLOUD



Symphony was a 3-year project with scope from completion of Pre-Projects to upgrade and full migration to Cloud

Project Resources



SAP ECC Sites



Pre-Projects

■ Deprecated T-Codes IMWM – 9 t-codes FICO – 24 t-codes

CVI Integration

ML Activation

SAP Integrated Applications

CD/TR clean-up - 440+ cleaned up

Finance Amount Mismatch From Delete Currency Type

MRP Area

IMWM Initiatives

Quota Arrangement

Business Functionalities/Innovations

New Asset Accounting for Multiple Currencies

Universal Journal Finance Transactions

Fiori Application for House Bank Maintenance

Harmonized G. L. Master Data

Simplified Finance Month End Closing

Enhanced Analytics Capabilities

Financial Supply Chain Management

Centralized Business Partner Process for Better Vendor Management

International Trade/Foreign Trade

Real Time Data Access

Benchmarking Success

Jabil's SAP S4 Journey

Comparing Jabil **Symphony** to other major S4 migrations **

	Jabil	Retail	Pharmacy	Telecom	Global Mfg	Consumer Goods	US Utility
Revenue	\$30 Billion	\$15 billion	\$26 billion	\$50 billion	\$5 billion	\$7 billion	\$33 billion
DB Size	70 Terabytes	21 TB	27 TB	30 TB	03 TB	06 TB	32 TB
Project Duration	16 months	18 months	17 months	18 months	13 months	17 Months	14 months
Scale (key metrics)	37 Countries	40 countries	62 countries	25 countries	17 countries	28 countries	01 countries
	147 Legal Entities	Data not available	12 legal entities	130 legal entities	18 legal entities	72 legal entities	03 legal entities
	33,000 Custom Objects	2,300 objects	5,000 objects	340 objects	750 Objects	1,000 Objects	550 objects
Downtime	62 Hours	Unknown	64 hours	66 hours	10+ days	48 hours	48 hours

^{**}Comparative information from Accenture, Sep 2021

Tips 'n Tricks





Project Debrief

Jabil's SAP S4 Journey

Collaboration

- Remote work
- Collaboration tools
- Ongoing Go-Live / Hypercare calls & chats

OCM

- Key areas
- SharePoint, recordings, fireside chats, and employee email communications

Dedicated Team

- Assigned team
- Collaborating, monitoring and decommissioning unused technology and functionalities



Testing

Performance testing; unable to mimic full production workloads

Hypercare

 Focus on partner expert resources to be available during hypercare hours

Scope Changes & Risk

- Volume of Project Changes due to a three-month push
 - Moved 3,163 transports outside of the project





Jabil's SAP S4 Journey

Downtime

- Hard Freeze
- Archiving and NZDT
- ONE more Cycle (Jabil had 8)
 - 1st Dev ~6 months, LV2 ~90 minutes, Final ~67 hours

Size

- Archiving MSEG vs MATDOC
- Compaction program MATDOC_EXTRACT
- Partition strategy ACDOCA

Dedicated Team

- HANA expert (LOBs/LRAWs/FDAs/Hash settings/Hints/Hex Engine-Plan IDs)
- Garbage Collector
- Assigned team
- Funding for and On Standby



Jabil's SAP S4 Journey



Pre-Work

- Long running jobs in ECC
- Jobs going to spooler
- Scheduled batch jobs
- Workflows

Proactive

- Enhancement pack updates
- Communicate to business you could experience unplanned downtimes/outages during first weeks
- DBTABLOG is not for transactional logging

Unexpected

- Normal high water mark users was 12K, Monday after cutover was 20K (high response times thus resized app servers)
- High memory usage in RF and LSMW
- Full reload HANA Sidecar vs. Delta load

Optimization





Post Migration

Jabil's SAP S4 Journey

Transformation in Finance and Beyond...

- Document Splitting (Oct 2023)
- Lease Management (Oct 2023)
- Parallel Ledger (Aug 2024)
- Fiori; custom MRP dashboard with newest framework
- Enterprise Asset Management integration via Mii

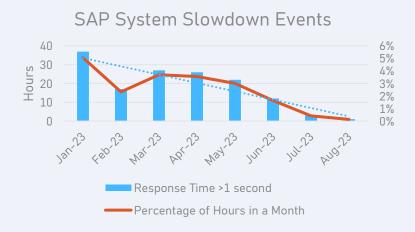
Optimization and System Health

- HANA DB Optimizer issue
- Garbage collector / LOB Tables
- · Batch jobs retired
- ABAP program tuning
- Table logging
- Archiving

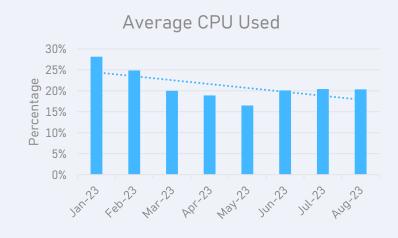


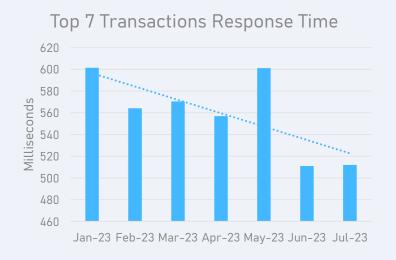
Post Migration Optimization

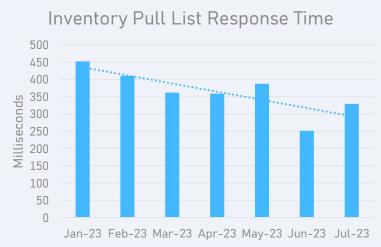
System performance trends

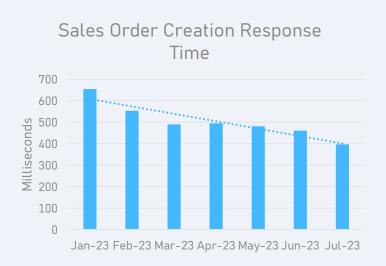












Notable Improvements

Jabil's SAP S4 Journey



Cloud Environment



Improved Performance

What	On Prem	Cloud
App server resizing	Days	Hours
App server move between Availability zones (AZ)	Weeks	Hours
Collapsed number of servers, moving to larger systems		Flexibility
Have 3 data centers vs 2 data centers		Redundancy

T-Code	Oracle	Hana
VA05 (List of SO)	Timed out!	45 seconds
KE24 (Display Actual Line Items (Cost Based)	40 minutes	10 seconds
TAANA (table analysis)	9 minutes	3 seconds
Z_IMWM_SERIAL_CHANGE_REPORT	100 minutes	4 minutes
CORUPROC (Backflush)	60+ minutes	2 minutes

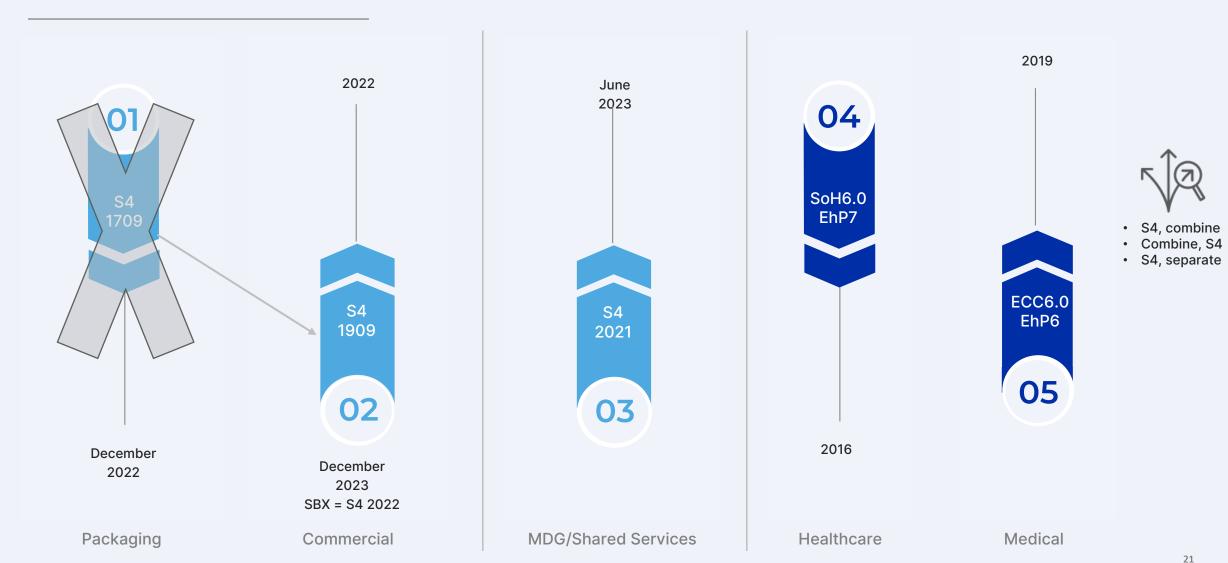
Now What?





Post Go Live / TCO

Jabil's SAP S4 Journey



Jabil IT Advisory Services

Project Setup Services

- SAP transformation analysis and roadmap
- Gap analysis, RACI, & organizational development
- Support RFP for Technology Selection
- Support SOW for Technology Details
- · Project Budget and Forecasting
- Business case; funding and business support

Referral Partners

- Implementation Partner
- Code evaluation Partner
- Zero Downtime Partner

Strategic Assessment

- License coverage recommendation
- Team Skills evaluation
- Standard SAP Readiness reports / usage functionality
- Evaluate Downtime/Cutover needs



Innovation transformation

 Recommendations for Innovation before, during and post go live
 Transformation initiatives before, during and post go live

Project Details

- Recommendation for Pre-Requisite projects
 - 3rd Party Management
 - · Cloud Decision and Direction
 - Dual Maintenance Strategy
 - System Validation and recommendations (FDA, etc.)
 - Testing / Quality management
 - Company OCM strategy
 - Program Management / Project
 Team structure

Wrap Up





Where to Find More Information

- https://news.sap.com/2023/06/jabil-transforms-innovates-sap-s-4hana-cloud/
- https://www.techtarget.com/searchsap/news/365534129/Jabils-S-4HANA-Cloud-move-Shift-now-transform-later
- https://smartshift.com/forrester-tei-of-smartshift/
- https://letstalkdatapodcast.podbean.com/e/ep-85-let-s-talk-data-subseries-jabil/

For additional information, visit: jabil.com/it-services

Key Points to Take Home

- You can do something NOW
- ONE more cycle!
- Archive, Archive, Archive...
- Do your housekeeping BEFORE
- Beware of your Garbage
- Jabil can help YOU to be successful



Thank you! Any Questions?

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