Making "Better Bets" in your Supply Chain with Probabilistic Planning

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SAPinsider Las Vegas

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SAPinsider

What We'll Cover

- Make-to-Stock supply chains require betting
- Current methods make bad bets
- Making better bets with predictions and probabilities
- How Probabilistic Planning works
- Introduction to Noodle.ai's Inventory Flow solution
- Wrap-Up





Running a Make-To-Stock (MTS) supply chain means you are constantly placing bets

CUSTOMERS WAREHOUSE **MANUFACTURING RAW MATERIALS** \$ File File 000 Insurance Insurance Safety Stock Raw + WIP 11111111 Buffer How much inventory do I How much raw material and How much inventory do I What will customers need at each location to WIP do I need to produce my need across the network, order? cover orders, without too inventory, without too much without too much excess? much excess? excess? \$ Bets \$ Bets \$ Bets

How can you place "better bets"?

MIT Blackjack Team

They had vision into what would happen by using a probabilistic system – counting cards

They used this data to beat the house and make millions



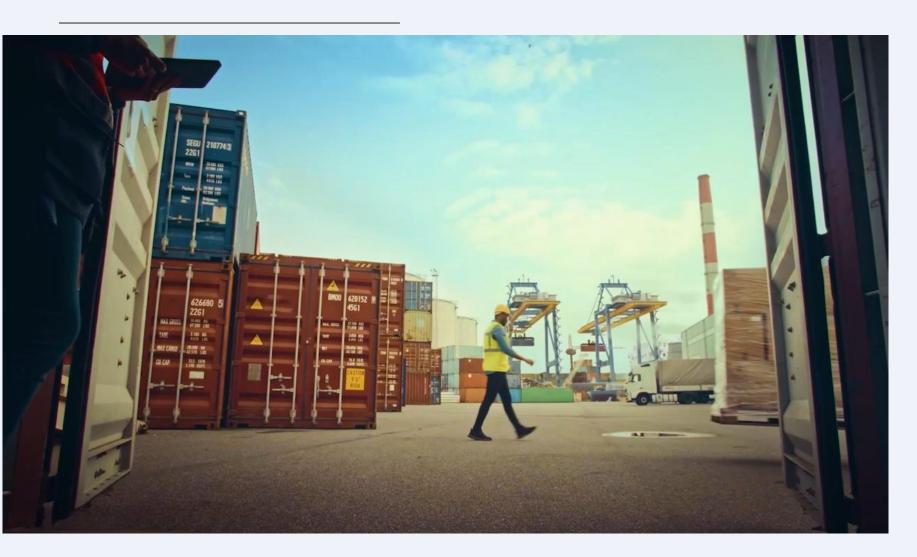
Two implications for Modern Supply Chains

Need:

- Better predictive visibility into supply and demand
- New math of probabilities count cards to make better bets!



Poor predictive visibility means big real-world errors \rightarrow bad bets



Errors in Supply and Demand Projection Lead to Bad Bets

Demand (wMAPE)

51% Error



Inventory Projection

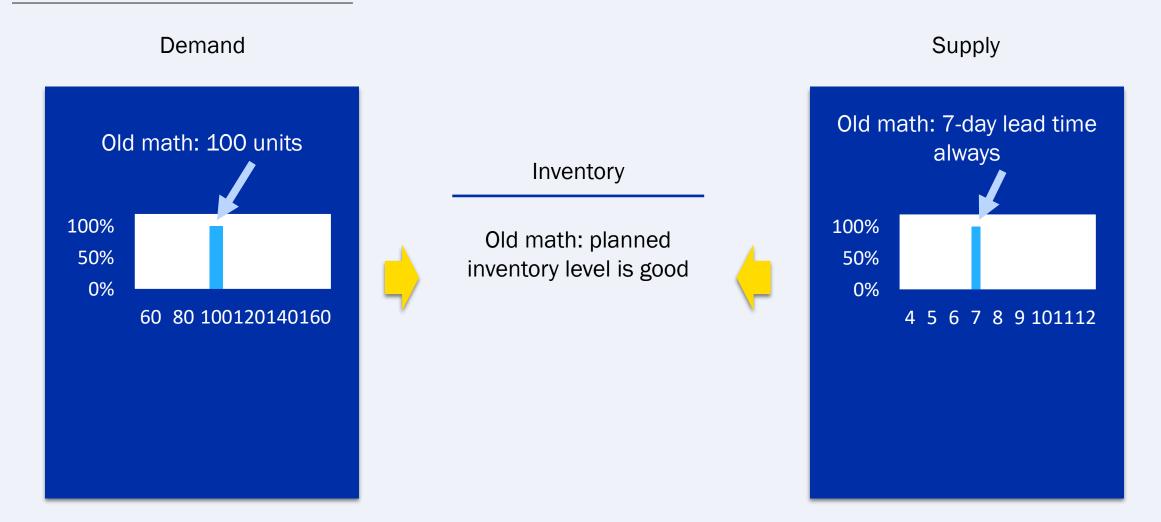
40% Error



Supply Orders / Plans

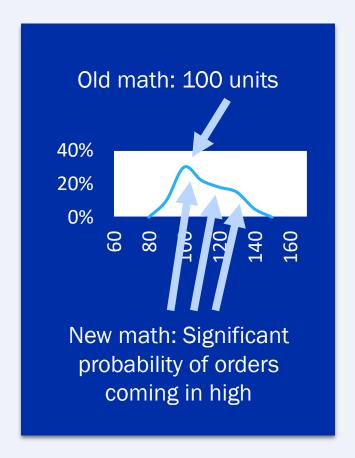
96% Lead Time Error, 77% Quantity / Timing Error

Old math uses fixed supply and demand inputs for making bets



New math uses probabilities to make "better bets"

Demand



Inventory

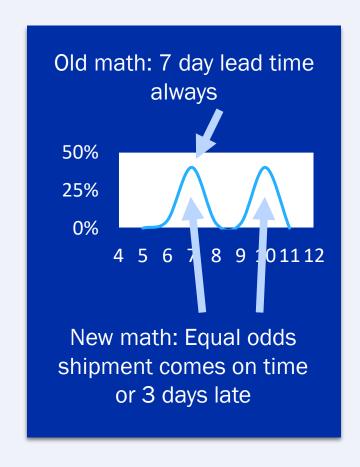
Old math: planned inventory level is good



New math: significant risk of out of stock

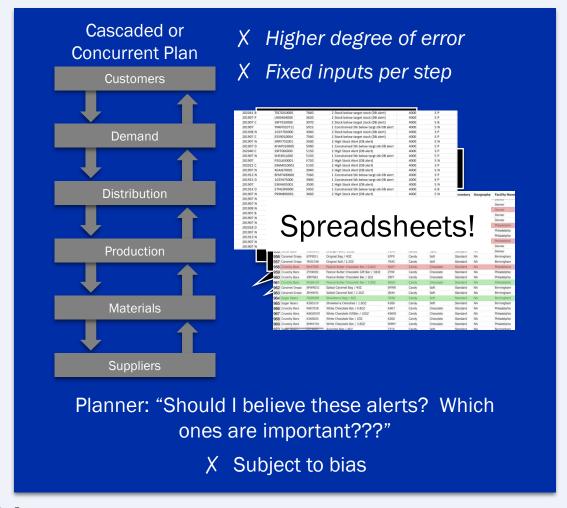
PLACE A DIFFERENT BET

Supply



New math also helps planners identify and understand bad bets . . .

Old Math Process



New Math Process

- √ Greater accuracy of demand + supply
- ✓ Considers probabilistic inputs

Quantify Expected Value at Risk

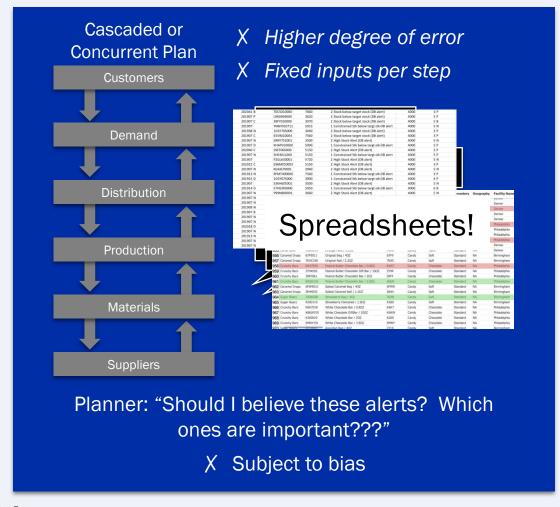
- 30% chance of \$5,000 loss on Pecan Granola = EV of \$1,500
- 40% chance of \$3,500 loss on Chocolate Granola = EV of \$1,200

Planner: "highest importance are the highest expected Value-at-Risk items"

✓ No bias

New math also helps planners identify and understand bad bets...

Old Math Process



New Math Process

Item	Expected Value Loss \$
Pecan	\$ 1,500
Chocolate	\$ 1,200
Blueberry	\$ 1,000
Coconut	\$ 850
Classic	\$ 750
Peanut	\$ 500

Analyze Value at Risk

- Should I expedite to stop the loss?
- \$1,300 expedite cost
- Worth it on Pecan Granola, not on Chocolate Granola

We believe the future is probabilistic

A new class of tools is emerging that has the potential to eradicate trillions of waste

\$ Value to Supply Chain

Value chain directed autonomous planning

Planner directed autonomous planning

Probabilistic Planning

Concurrent Planning

Sequential planning

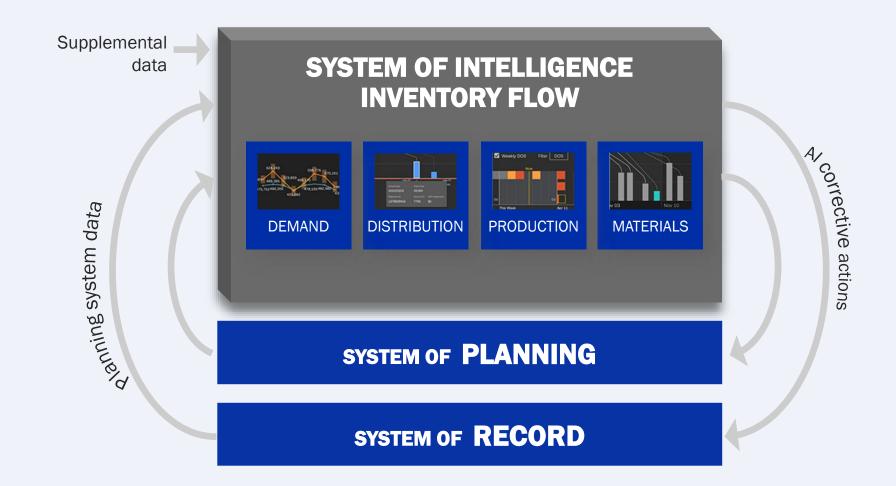
ERP + Spreadsheets

Noodle.ai has developed Inventory Flow using New Math



Inventory Flow transforms the existing planning stack using data you already have

Inventory Flow finds and fixes expensive planning errors from SOP/SOR



Inventory Flow makes "better bets" using probabilistic Al

Predicts Value-at-Risk, pinpointing where to recoup lost profits

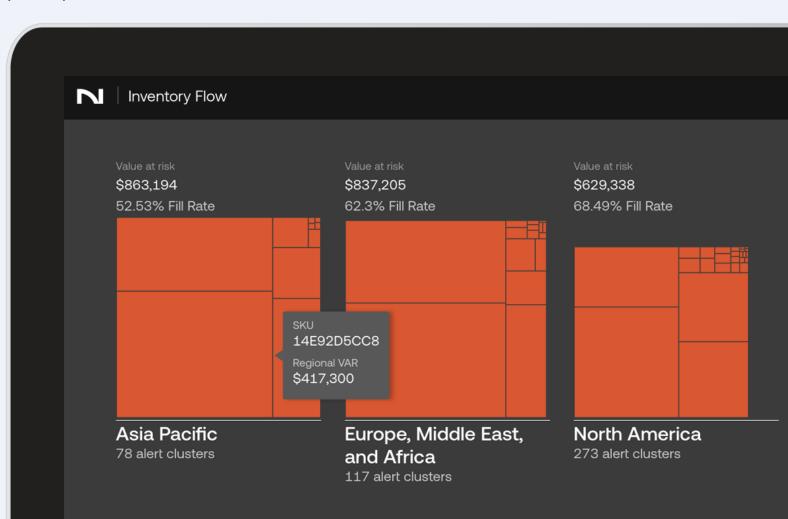
Superior predictive visibility

Predicts both demand and supply, eliminating major blind spots

Probabilistic inputs to calculate expected Value-at-Risk

VAR is then leveraged to create a prioritized worklist that transforms planner efficiency





Inventory Flow recommends actions to mitigate expected Value-at-Risk

Tells planners to how solve issues, or executes identified actions automatically

Potential Actions to Mitigate VAR

Expedite

De-expedite

Increase allocation

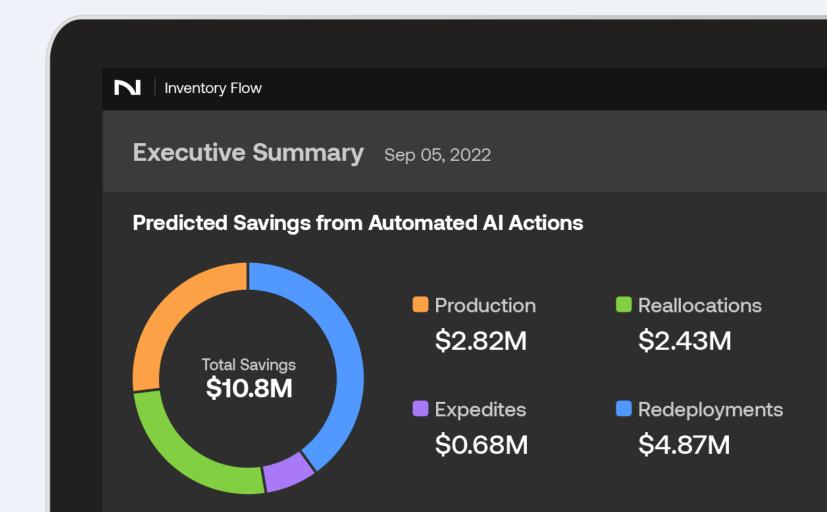
Decrease allocation

Re-deploy

Increase production

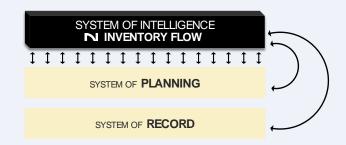
Decrease production

Etc.



See how Kellogg is making "better bets" with Inventory Flow







PROBLEM

Traditional systems cannot truly handle volatility & uncertainty

- Forced to use ad hoc tools
- Rely on experience and 'gut'
- Manually intensive and reactive

SOLUTION

Noodle provides System of Intelligence built on unique AI/ML approaches

- Predicts and quantifies risks
- Generates actions to mitigate

BENEFIT

Improve key metrics by >25% in less than 6 months, saving \$100M's annually

- Customer Service
- Inventory
- Supply Chain Costs





Where to Find More Information

https://noodle.ai

• Learn how to manage supply chain risk to conquer hidden waste and boost profits.

https://noodle.ai/products/inventory-flow

• Learn how to rescue the money that your supply chain planning system is losing.

https://noodle.ai/customers

• Read stories of customers who are using Noodle.ai to make their supply chains more intelligent.

https://noodle.ai/case-study-kellogg

• Read how Kellogg's was able to significantly increase ROI in just 12 weeks.

Key Points to Take Home

- Make-to-Stock supply chains require betting
- Current planning technologies "old math" make bad bets
- It is possible to make better bets with "new math" predictions and probabilities, akin to counting cards
- Probabilistic methods uncover risks that fixed-input systems miss
- Planners can prioritize their work and make better decisions by using expected Value at Risk
- Probabilistic Planning is the future, because it can create the kind of trust required to get to autonomy
- Noodle.ai built Inventory Flow using "new math"
- Inventory Flow not only uncovers expected Value-at-Risk, but it can also recommend actions for planners to take
- Some Inventory Flow customers trust the solution to the point that they have totally automated its recommendations
- The era of bad bets is over with probabilistic planning



Thank you! Any Questions?

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Please remember to complete your session evaluation.

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